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ASSEMBLY INSTRUCTIONS

OVERTON TABLE BY MATTHEW HILTON

PARTS

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2x tabletop halves	1
2x metal straps	M
1x black metal mounting plate	A
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<u>1x metal cross bar</u>	<u>T</u>
2x leg frames	H
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HARDWARE

NOTE: The quantity of some hardware varies by table size

(4x-6x) Universal connector

(4x-6x) M8x40 Metal dowel

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(8x) M6x15 Countersunk socket screws

(2x) M8x80 Countersunk Socket Screws

(12x) M8x25 Button Screws

(20x) M8 washers

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(7x) M8x20 Countersunk Socket Screws

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(8x) M8x20 Button Screws

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(2x) Steel conical plugs

YOU WILL NEED -5mm Allen Key -4mm Allen Key -The help of a friend

NOTES

NOTE 1: Be certain that all assembly is carried out on a flat and stable surface. This will ensure a good final result. Reverse the steps to disassemble the piece.

NOTE 2: Your furniture arrives packed in numerous layers that protect it during transport. It is important that you remove the packaging carefully to avoid damaging your furniture. Refer to our information sheet "Unpacking Your Furniture" for further details.

NOTE 3: Great care is required when assembling our products . Use blankets to soften the assembly surface - hard surfaces such as wood or stone flooring may damage the furniture if in direct contact.

NOTE 4: We advise that assembly and disassembly of De La Espada furniture is undertaken by a minimum of 2 people.

NOTE 5: When screwing in hardware, tighten well, but be sure NOT TO OVERTIGHTEN. This can cause the thread to strip thus resulting in a poor connection.

NOTE 6: All mating parts are numbered. You will ensure the best possible fit if all parts are mated with the corresponding numbered parts. While you work, be sure all connections are flush with no gaps.

NOTE 7: After assembly, ensure that the table is resting on a level surface.

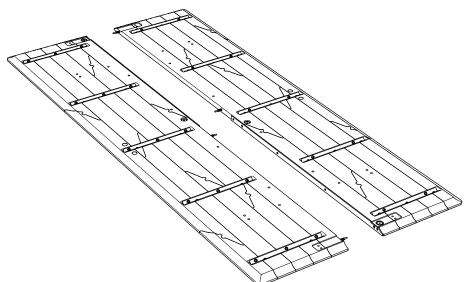
IMPORTANT! ALWAYS USE GLOVES WHEN HANDLING BRASS PRODUCTS.

Our brass is uncoated to embrace the natural patina that will develop over time. Never handle brass with your bare hands, as the oils in your skin will cause the surface to oxidise more quickly in the areas you touch, highlighting your finger prints. If you ordered your product in brass, you will find white gloves in the supplied hardware box.

INSTRUCTIONS

1. ASSEMBLE THE TABLETOP

a) Place the two halves of the tabletop face down on a clean, soft surface on the floor. Match up the number markings for the correct orientation.



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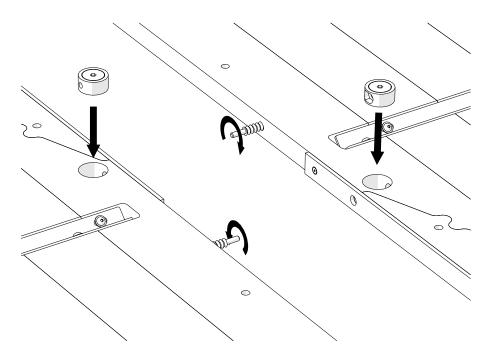
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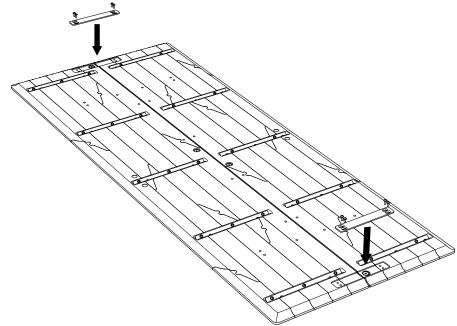
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b) Insert Universal Connectors into relevant rebates and insert metal dowels into the corresponding pre-drilled holes.



c) Push the two halves together, guiding the metal dowels into the Universal Connectors then tighten with an Allen Key.

d) Place a metal strap into the rebate at each end of the tabletop, and secure with the 8x M6x15 Countersunk socket screws. Tighten with an Allen Key.





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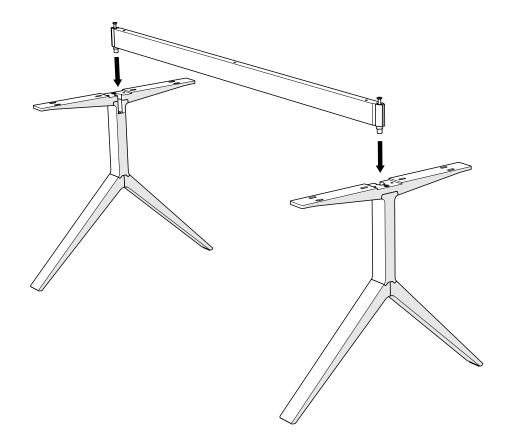
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2. ATTACH CROSS BAR TO LEG FRAMES 0 NOTE: You may find it easier to perform this step upside down, with the cross bar resting on the floor, pushing the leg frames 4 onto the bar. a) At each end of the cross bar, insert an $\ensuremath{\texttt{M8x80}}$ Countersunk Socket Screw into the top and a conical plug into the bottom. М A T T 0 H E W н Ξ Ŀ

b) Insert the metal cross bar into the two leg frames.



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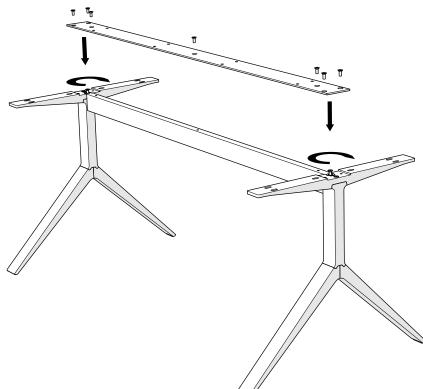
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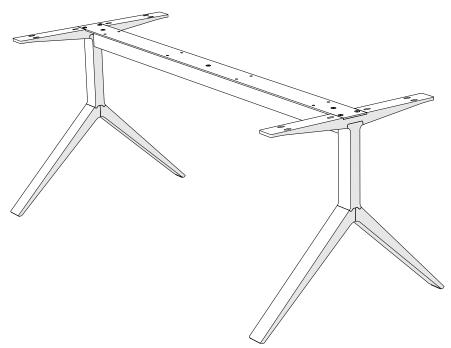
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c) Use an Allen Key to firmly tighten the M8x80 Countersunk Socket Screws.

d) Place the black metal mounting plate on top of the leg frame assembly. Insert $7 \times \ M8 \times 20$ Countersunk Socket Screws and tighten with an Allen key.



e) The assembled leg structure looks like this





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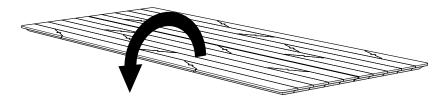
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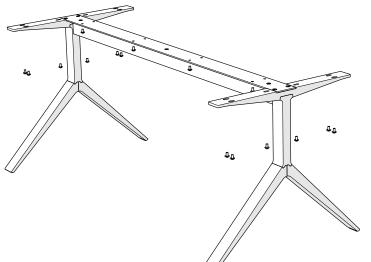
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3. ATTACH TABLETOP TO LEG STRUCTUREa) Flip the tabletop over into its natural upright position and place it on the leg structure, aligning the holes in each.

b) Insert 6x M8x25 Button Screws with washers through each leg frame and into the underside of the tabletop. Tighten each of the 12 screws with an Allen Key only loosely until all are in place. Then tighten firmly.

c) Insert $8x \ M8x20$ Button Screws with washers through the underside of the leg structure cross bar and into the tabletop and tighten.





5. Assembly is now complete and the table is ready for use.



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